



Rigid-Tex® Low-Friction Surfaces for Material Handling, Food Processing, and Packaging Equipment





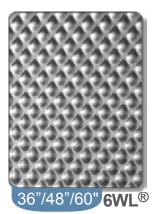
Rigid-Tex® textured metals minimize surface contact area compared with flat metals. This process greatly reduces friction, static cling and helps end machine jam-ups and downtime. Raw or packaged materials move faster and easier through conveyors, packaging machinery, food processing equipment, and any other material handling applications. Available in stainless steel and other metals with a choice of embossed metal patterns and finishes to fit your needs.











## **Specifications:**

Pattern	Max. Width	Stainless Steel Thickness	Other Metal Thicknesses	
2WL <sup>®</sup>	48"	0.018"-0.036"	0.008"-0.032"	
5WL <sup>®</sup>	60"	0.018"-0.075"	0.008"-0.075"	
6WL <sup>®</sup>	60"	0.018"-0.120"	0.008"-0.125"	
6HC	48"	0.024"-0.105" / 0.120" max 36" wide	0.024"-0.125"	
7DL	48"	0.036"/0.060"/.075"	N/A	

Standard lengths: 96",120",144"; Standard Widths: 36",48",60" Custom sizes available.

Friction Comparision of Rigidized® to Flat Steel for Chute Applications

	Flat Sheet		Rigidized® Sheet (6WL®)		Percent
	Incline Angle	C <sub>f</sub>	Incline Angle	C <sub>f</sub>	Improvement
Static C <sub>f</sub> -Dry	19.8°	0.36	17.5°	0.32	12%
Static C <sub>f</sub> -Wet	34.0°	0.67	27.0°	0.51	24%
Dynamic C <sub>f</sub> -Dry	14.0°	0.25	12.0°	0.21	15%

Cf is the coefficient of friction. This is a measure of the relative "Stickiness" of two objects that come in contact. In this experiment, the objects were a loaded cardbord box and a sheet of chute material. For the coefficient of friction (Cf), lower numbers are better. Results will be similar for all patterns of Rigidized<sup>®</sup> Metals. The Dynamic Cf is determined as the maximum angle upon which a loaded, moving cardboard box is at a condition of impending stop.



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Please phone customer service for specific finish, pattern specifications, non-standard sizes, technical information, and free samples.